

The chime release at the 12 o'clock position was preset at the factory with a tolerance of +/- one minute, caused due to the play within the gear system.

If tolerance is more than +/- one minute this can be corrected as follows:

Press tightly with your thumb the hand setting knob at the back of the movement and turn the minute hand into the direction where the correction is necessary. Check chime release again if it is not exactly at 12 o'clock try the just mentioned procedure again.

The chime sequence at 1/4 - 1/2 - 3/4 hour is electronically programmed and can not be demonstrated by moving the minute hand.

The movements are either equipped with a miniature loudspeaker Ø 29 or with a loudspeaker Ø 66.

The miniature loudspeaker is mounted within the case box and the Ø 66 loudspeaker can either be mounted with the plastic adapter no. E018-05530 direct in the back cover of the movement or with a separate metall ring E001-06110 anywhere in your case.

Special note for pendulum movements:

The pendulum stick has a slot in the hook.

To get the best results from your movement there should be no play between pendulum intermediate part and the above mentioned hook, if necessary you can slightly squeeze or open up the hook for adjustment.